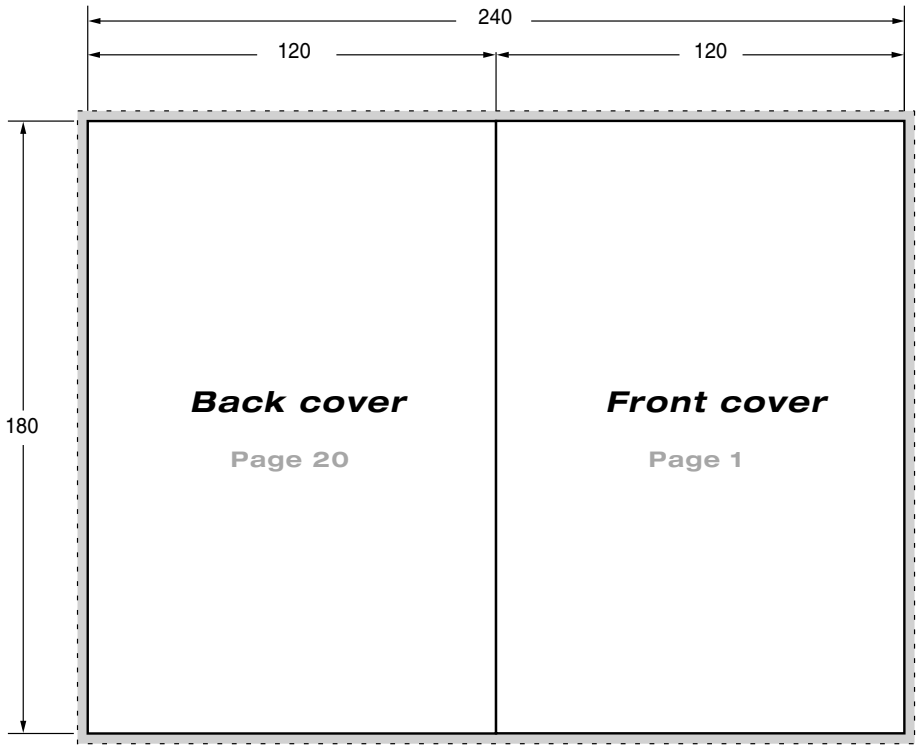
Printing specifications

20 page (& up to 80 pages) DVD Booklet (stapled) for DVD case

10mm = 0.3937in | Dimensions in mm | i02LA20DXXA | Version May 2004 / UK | Technical data



example of open booklet

Area including the compulsory 3mm bleed

Layout to follow for CTP files

CTP

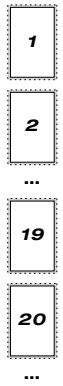
Pages of 121 x 120 mm

For front page only (do not tick "recto/verso" in X-Press)

Without imposition

3mm bleed on all 4 sides

NB: The plan of the layout for booklets with more than 4 pages to process with CTP differ from those used for direct film output.



Printing constraints

The more pages in the booklet the more the inside pages protrude slightly from the opening edge. Therefore you must take this into consideration in your plans and allow for a larger binding margin for the inside pages.

A general guidline is to decrease the page width by 1mm every 24 pages.

Format of finished product : 120 (+0/-1 mm) x 180 mm (+0/-1 mm)

Paper for the cover : 170 ou 150 g gloss - Inside pages : 170 ou 150 ou 90 g gloss for booklets of less than 32 pages. 90 g gloss for booklets of 32 pages or more.

Printing : offset
Primary colours and/or spot tones (Pantone®colours only)

Finish : gloss dispersion varnish or without varnish

Packaging : automatic
If the 4 page booklet is inserted with 1 or 2 other booklets, machine packing only remains possible when the total number of pages does not excede 80 (max 3mm)

Note : If the page numbers are missing please supply us with an indication of the pagination!

X-Press template : i02LA20DXXA.QXD

Please add this specification to your files.

20 page & up to 80 page booklet (stapled) for DVD case **Dimensions : 120 x 180 mm**

FR	Code letter	Number of pages	Facing Format	Finish	Spine thickness	Packaging Format
i02	LA	20	D	X	X	A

Date	25/05/2004 (EF)
Direction	PRINTING
Paper Weight	170g/150g G 170/150/90 g G
Note	Pagination indispensable